PVC TRAMPOLINE OPERATOR'S MANUAL

Important information enclosed in this manual please read these materials prior to assembling and using this product. Keep for future reference.

For questions on assembly, parts or warranty, contact the experts at Sportsstuff. DO NOT RETURN this product to the store!

Contact us TOLL FREE: 888-814-8833 (USA) (8am-5pm, CST Monday-Friday)

Congratulations on your new product purchase! Sportsstuff prides itself in making the most innovative inflatable products on the planet. Your high performance product is designed to provide an exciting and unique experience for the whole family.

Product Name	Model #	Approximate Inflated Dimensions	Jumper Capacity
10 Foot Play Station	58-1011	10FT dia. 300 cm	1 @ 220lbs (99kg)
10 Foot Jump Station	58-1013	10FT dia. 300 cm	1 @ 220lbs (99kg)
12 Foot Play Station	58-1031	12FT dia. 365 cm	1 @ 220lbs (99kg)

*Exceeding the recommended capacity for any of the product features can result in serious injury, paralysis, or death.

The trampoline includes:

- Huge Bounce Surface with Bungee Webbing
- Heavy-Gauge PVC
- Recessed Speed Valve
- Molded PVC Handles
- Inflatable Boarding System
- Sea Anchor

NOTICE: this product is not a towable.

⚠WARNING!

To lessen your risk of serious injury or death, follow these rules:

- Not a lifesaving device.
- Never leave children unattended.
- Use only under competent supervision
- Read the owner's manual before using this item
- This product may only be used by one person at a time. Use by more than one person at the same time increases the chance of injury.
- Not for use by children under six (6) years of age.
- Do not use this product if it is damaged or leaking air.
- Do not use this product under the influence of drugs and/or alcohol.
- Do not use this product when it is under-inflated. The risks involved with this could include entrapment which may result in death or serious injury.
- Use this product in water only. Use only in 8 feet of water or more and a safe distance away from personal watercraft, docks, pilings, bridges, and other hazardous objects.

- Remove debris or obstructions under the trampoline. Do not use in unsafe waters.
- Do not use this product in swimming pools.
- Do not tow this product with anyone on it! This product can be pulled in the water ONLY to reach a desired location without exceeding 5 mph.
- Do not use this product on, or drag across land or any abrasive surface.
- This product must be properly anchored.
- This product is not designed for aerial tricks or gymnastics.
- Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death; even when landing in the middle of the item.
- Risk increases the higher you jump on this product.
- This product is not to be used by non-swimmers without a USCG approved life vest.
- Always use the product's included boarding platform to board the item.
- Users of this product must exercise caution and common sense at all times. USE AT YOUR OWN RISK!

RELEASE OF LIABILITY:

By assembling and inflating this product, you agree that you have read and understand the entire Sportsstuff's product manual, including all instructions and warnings contained in that material prior to using this product. You additionally agree that you will ensure any additional or subsequent users of this product will read and understand the entire owner's manual. Misuse or improper use of this product could result in risks, dangers and hazards which may result in serious injury or death. The risks and dangers that may be encountered through the improper use of this product can be avoided by reading and following the warning guidelines listed within the owner's manual and by proper use of this product. Your assembly and use of this product shall be evidence of your agreement, to the fullest extent permitted by law, to properly follow the instructions and abide by the warnings set forth within the product manual. Your assembly and use of this product shall also constitute a release, to the extent permitted by law, by you and by any third party permitted by you to use, in any manner, this product, to Sportsstuff from any and all liability for any loss, damage, injury and/or expense that you or any user of this product may suffer as a result of the use of this product. This release shall extend to any loss, damage, injury or expense due to any cause whatsoever, including negligence or breach of contract on the part of Sportsstuff and/or any party participating in the design and/or manufacture of this product. The terms of this release shall be effective and binding upon you, your heirs, next of kin, executors, administrators, assigns and representatives. Your assembly and use of this product shall constitute your agreement to assume and accept any or all known or unknown risks of injury to you and/or to third parties through the use of this product. Sportsstuff and related parties have not made and hereby expressly deny any oral or written representation and/or warranty, including warranty for a particular purpose, other than what is set forth herein and in the Sportsstuff's owners manual.

ASSEMBLY:

1. Carefully unfold the trampoline. Please note the jumping area is already in place.

2. Spread out the product to its actual size. Please make sure you have a large enough space to inflate the product.

3. Locate the valve and inflate until firm. Please note you need to utilize a high volume pump to inflate a product of this size. Refer to the specific instructions found in the INFLATION section of this manual. When you are done inflating the product it should be firm to the touch and should not be easy to press on the product.

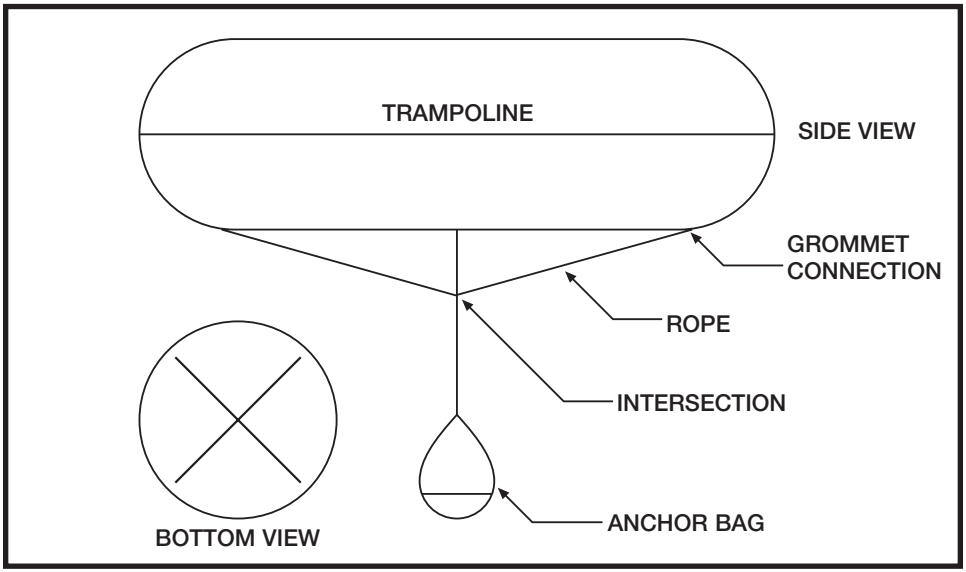
4. Attach the mounting platform to the trampoline following the instructions given in the MOUNTING PLATFORM CONNECTION section of this manual.

5. Ensure that the drain vent on the underside center portion of the product is open. This will allow any excess water to drain from the center area upon removal.

6. Once trampoline assembly is complete, it may be carried to a location near the water for anchor assembly. This may take several people to lift and carry the product. Do not attempt to lift this product by yourself. Do not drag across any land surface.

7. To attach the anchor assembly to the trampoline, you need to first turn the trampoline over so that the bottom of the unit is accessible. Once turned over, attach the ends of two of the supplied lengths of rope to opposite underside grommets so that they extend from one side of the trampoline to the other, crossing in the middle, forming an 'X' or '+'. Tie one end of the third supplied rope around the intersection of the other two ropes. Lace the other end of the third rope through the holes in the top of the anchor bag and tie a knot at the end so the bag does not come off. Once completed, the anchor bag will hang freely from the bottom of the trampoline as shown in figure 1A.

FIGURE 1A:



8. Utilizing the anchor feature will reduce drifting and unwanted motion of the product. This product may be anchored by filling the attached anchor sack with sand, rocks, or a weight of up to 25lbs. Place the anchor on top of the trampoline until product is in the water at the desired location.

9. The product may be floated or pulled out to the location of your choice where it can remain for use.

10. If pulled to location, there should be no one on the product until towing has stopped and the item is anchored. Do not exceed 5 mph when pulling to location.

11. Once the product is in the desired location, drop the anchor bag in the water.

12. Have fun!

MOUNTING PLATFORM CONNECTION:

To connect the mounting platform to the main unit, lace the supplied rope through each unit and tie a knot at each end as shown on the following page:

1) Begin by tying a knot around the right-most loop on the main unit. Lace the rope through each loop, alternating between a main unit loop and a mounting platform loop.

2) Continue lacing the rope through the loops, tightening and closing the gap between the two units as you proceed.

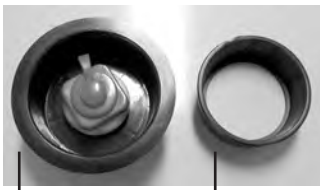
3) Once the rope has been laced through all loops, tighten rope and tie a knot around the last remaining loop.

As the unit is used, be sure to check the connection and tighten as necessary

INFLATION:

Your Sportsstuff product is equipped with the following types of valves:

NOTICE



Valve *Protective Ring*

When initially unpacked, the recessed speed valve on this item will have a protective ring within the recessed portion of the valve base. Remove this protective ring before inflating and using the trampoline. The ring is only used to protect the valve during packaging and shipping and serves no functional purpose once unpacked and in use.

Recessed Speed Valve - Secure the speed valve by firmly screwing the bottom portion of the valve into the base. To inflate, unscrew only the cap (top portion) of the valve. Using the hose from your inflator, inflate through the top opening of the valve. When fully inflated, replace the cap by screwing it clockwise onto the bottom portion of the valve. To deflate, unscrew the bottom portion of the valve from the base in a counter-clockwise direction.

Speed Safety Valve - Pulls out for fast inflation/ deflation, then can be pushed in flush with the tube. Secure the valve by firmly fastening the bottom portion of the valve into the base. To inflate, open cap or top portion of the valve. Using the hose from your inflator, inflate through the top opening of the valve. To deflate, pull the bottom portion of the valve out from the base.

IMPROPER INFLATION **PROPER INFLATION**

Photo "A" shows a tube severely underinflated. Note how the adult standing on the product sinks down into the tube. Under inflation will not allow the trampoline to provide maximum bounce and puts undo stress on the unit and its seams, which could cause the tube to rupture.

Photo "B" shows a tube properly inflated. Note how the adult standing on the product barely sinks down into the tube. When properly inflated, all features of the product would remain sturdy and perform better, prolonging the life of the unit.

Inflation Maintenance:

Finally, it is not enough to simply fill it up and go! It is important to monitor the amount of air in this product as heat will cause the bladder to expand, possibly causing damage to the seams or I-beams. If you leave a full product sitting in the sun for any length of time, it will expand. As this product will be exposed to the sun for an extended period of time, it may be necessary to let some air out to relieve pressure. At the same time, if it is stored out of the sun in a cool place, you may need to add air. Do not inflate while the product is wet or in the water. To prevent electric shock or other injury, only inflate this product on a land surface. Check and adjust inflation levels each time you use your tube. You'll have more fun, and your toys will last longer.

The best air pumps to use are:

• 110v electric: 2.5 psi (model #57-1509) or 3.0 psi (model #57-1508)
• Hand/foot pump specifically for towables: LP1 (model #57-1003)
• 12v pumps (model #57-1510) can also be used but a their maximum output is only .8 psi so a secondary pump such as the Sportsstuff LP1 hand pump (model #57-1003) will need to be used.
• Leaf Blower
• Vacuum with two-way switch

Various types of air pumps are available from Sportsstuff at 1-888-814-8833 or online at http://www.sportsstuff.com

MAINTENANCE AND CARE:

• Very little care is required for the bladder. You may clean your product using soap and water or mild detergent.
• The product, when clean and dry, can be deflated and stored in a cool, dry area out of direct sunlight.
• To deflate, simply unscrew or unfasten the valves from each portion of the product. Avoid storing this product in areas of extreme temperatures and please take precautions against animals and rodents.
• Inspect the trampoline before each use and replace any worn, defective or missing parts.
• Do not use the product if it has punctures, frays, tears or holes worn in the trampoline or frame of the trampoline.
• Do not use any part of the product that has any deterioration in the stitching or fabric.

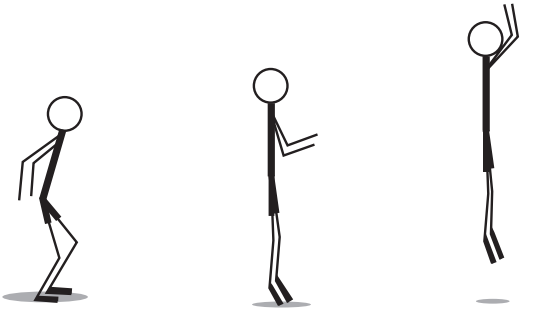
• Do not use the product if it is sagging in any way.
• Please contact the Sportsstuff at 1-888-814-8833 for parts replacement or if you have any questions or concerns regarding the further maintenance and care of the product.

Fundamental Trampoline Usage Skills:

• All users are to be educated on the proper way to bounce and the proper body positioning when using this product.
• The trampoline bed is the only portion of this product that is intended for jumping.
• Stop the bounce by flexing knees as feet come in contact with the trampoline.
• While keeping head erect, focus eyes on trampoline toward the perimeter. This will help control the bounce.
• Avoid bouncing too high as the risks increase when the height is increased.

Fundamental Bounce

1. Start from standing position with head erect and eyes on trampoline.
2. Swing arms forward and up in a circular motion.
3. Bring feet together and point toes downward while in the air.
4. Keep feet about 15 inches apart while landing on the trampoline.



PRODUCT USE INSTRUCTIONS

• Use this product during daylight hours in a well-lighted area.
• Make sure you have lateral clearance when using this product. There should be at least 12 feet of open, unobstructed water on all sides of the product. There should be at least 8 feet of open space above the jumper's head at the height of his/her jump.
• Do not use under bridges, trees, roofed docks, or any other location that limits jumping space or could produce falling objects.
• This product is only to be used with proper adult supervision and with individuals that understand the proper use of this product.
• This product is NOT for use by children under 6 years of age. Children 6 years and older should only use this product under competent supervision.
• Make sure the product is clear from any obstructions before and after each use.
• This product may only be used by 1 person at a time. Exceeding the recommended usage may result in serious injury.
• Utilize the boarding platform at all times to board the item.
• This product is recommended to be used in an appropriate depth of 8 feet of water or more.
• Remove debris or obstructions under the trampoline. Do not use in unsafe waters.
• Use a safe distance away from boats, personal watercraft, docks, pilings, bridges and other hazardous objects.
• As the owner of this product it is your responsibility to inform users of the proper

rules for usage and advise them of the possible risk of serious injury if they do not heed proper use of the product.

• Do not use trampoline in gusty or severe winds.

• Do not attempt somersaults or aerial tricks of any kind. Landing on head or neck can cause serious injury, paralysis or death even landing in the middle of the trampoline.

• Use this product with careful adult supervision and with individuals who understand and are knowledgeable about the product.

• Inspect trampoline before each use. Do not use if damaged or leaking air.

• Never attempt to swim under the trampoline at any time!

• Take necessary rest breaks and avoid using this product when you are tired.

• For additional information on proper usage, contact Sportsstuff at 1-888-814-8833.

⚠ WARNING! GENERAL USE AND SAFETY:

• When using a Sportsstuff product, you are engaging in an exciting recreational activity that can result in injury if this product is not used properly. Act responsibly and only use your product with the awareness of and willingness to accept the risks involved.

• Read all instructions and warnings provided to you in this owner's manual and those printed on the product. Do not discard this manual.

• This product may only be used by 1 person at a time. Do not exceed this recommendation or it may result in injury.

• Maintain a clear area around the trampoline at all times!

• Secure the trampoline against unauthorized and unsupervised use.

• Anchor trampoline before and after each use to reduce drifting and unwanted motion.

• Do not attempt somersaults. Landing on the neck or head can cause serious injury, paralysis or death.

• Do not partake in or attempt aerial acrobatics that involve twists, diving, flips, or somersaults.

• This product is not a towable. Do not tow this product with anyone on it! This product can be pulled in the water ONLY to reach a desired location **without exceeding 5 mph**.

• Do not use this product if it is damaged or leaking air.

• Only use this product in water. Use only in 8 feet of water or more and a safe distance away from boats and personal watercraft, docks, pilings, bridges and other hazardous objects.

• Remove debris or obstructions under the trampoline. Do not use in unsafe waters.

• Do not use this product in swimming pools.

• This product is not a lifesaving device.

• Do not use this product on, or drag across, land or any abrasive surface. Carry the product to the water. This may take several people to lift and carry the product. Do not attempt to lift this product by yourself.

• This product must be inflated on land. Do not inflate this product in or near water or if the product is wet.

• This product must be properly anchored. See anchor instructions, points 7-11 in the Assembly and Installation section of this manual.

• This product is not to be used by non-swimmers without a personal floatation device. IF YOU ARE A NON-SWIMMER, USE A USCG APPROVED LIFE VEST!

• Users of the product must exercise caution and common sense at all times. Use at your own risk.

• As in any recreational activity, reckless use, misuse, inexperience and/or neglect of the proper equipment used may result in serious injury or death.

• This product is NOT for use by children under 6 years of age. Children 6 years and older should only use this product under the careful supervision of an adult.

• Sportsstuff products are NOT for rental use.

• Do not consume alcohol or other drugs while using this product. Even small quantities of alcohol and other drugs can impair judgment, balance, and coordination which can greatly affects one's performance.

• Be conscious of the weather conditions as weather changes can occur very quickly.

• Check with your state or local government to learn their specific legal requirements concerning watersports.

• Please have the appropriate emergency phone numbers ready along with medical supplies and an emergency kit in case of an injury.

GENERAL TROUBLE SHOOTING GUIDE:

Symptom: Product won't hold air.
Solution: Check to see that the speed valve is installed properly. Re-install speed valve if needed. Check to see if the product was inflated fully from the beginning. If you suspect it wasn't inflated fully, add more air. PVC Repair Adhesive is available from Sportsstuff at www.sportsstuff.com or 888-814-8833 for small hole or seam repairs.

Symptom: Product inflates but doesn't become firm.
Solution: Please check to make sure it was inflated firmly with a high volume air pump or compressor adapter. If you are sure you inflated it properly, fully assess it for a leak or re-install the speed valve. If a leak is detected, the bladder may be patched by using Sportsstuff PVC Adhesive which can be purchased directly from Sportsstuff.

Symptom: Trampoline has little or no bounce.
Solution: Check to make sure the trampoline is properly inflated. If you are able to push in the side of the main tube on the trampoline portion, your product is not properly inflated and requires more air. Please refer to the inflation instructions for proper inflation.

WARRANTY POLICY:

Sportsstuff warrants, to the original purchaser only, that their high performance products, when used for normal recreational purposes, are free from defects in material and workmanship for a period of ninety (90) days from the date of purchase. This warranty does NOT cover: products for rental, for hire and other uses not considered for normal recreational purposes; nor punctures, cuts, abrasions in normal use. For prompt parts replacement or warranty issues, contact Sportsstuff directly at 888-814-8833. Replacement parts are shipped within 48 hours of notification Monday through Friday. Do not return to your dealer. (USA ONLY.) This warranty is only valid in the USA.

If you have any questions about any Sportsstuff, Inc. product, replacement parts or locating a dealer in your area, contact us at:

Sportsstuff Inc.
11213 E Circle Suite A
Omaha, NE 68137
Toll Free: 888-814-8833
Tel: 402-592-9085
Fax: 402-592-1354
E-mail: customercare@sportsstuff.com

Warranty registration is available on-line at: **http://www.sportsstuff.com**

Prior authorization is required for returned merchandise. No credit will be given for a product that is sent back without prior authorization from Sportsstuff, Inc. After receiving an authorization number, please ship returned products to the following address:

Sportsstuff, Inc. Return Center
11213 E Circle, Suite A
Omaha, NE 68137
(Please label package with RA #)